

## Quick Ship

Walk-In Coolers & Freezers  
With Matching Refrigeration  
Systems



FREE FREIGHT to domestic U.S. locations and select locations  
in Canada (consult your Master-Bilt sales representative)

## FEATURES

### CONSTRUCTION

- Models ship within five working days after order is received
- 4" thick panels
- Coolers, freezers and combo units available
- Indoor and outdoor models available
- Single compartment walk-ins range in size from 5'10" x 5'10" up to 9'8" x 32'8" and in heights of 7'2", 7'6", 8'2" and 8'6". They are available with or without a floor.
- Combo units range in size from 5'10" x 11'7" to 9'8" x 19'3" and in heights of 7'6" and 8'6"
- Combo units available in with-floor freezer/less-floor cooler and with-floor freezer/with-floor cooler
- 36" x 78" V-series door
- Interior and exterior wall and roof finish is 26 gauge acrylic coated stucco galvanized steel

- .080 textured aluminum interior floor finish, where required

### REFRIGERATION

- Order must include refrigeration system
- Refrigeration is available in either pre-assembled remote M-Series systems or PRS-2 packaged systems with standard-duty and heavy-duty options
- Outdoor models include a weather hood, membrane covering for the walk-in roof and rain canopy for the entry door
- Most indoor models with PRS-2 systems come with a power cord so the unit can be plugged in and no piping or components to field install

### WARRANTY

- One-year limited parts and labor, four-year extended compressor, 15 year panel

## OPTIONS

- ☐ Door & frame kickplates (shipped loose)
- ☐ 4 foot fluorescent light fixtures – shipped loose (less fluorescent bulbs)
- ☐ 4 foot LED light fixtures (shipped loose)
- ☐ Vinyl strip curtains for entry doors (shipped loose)
- ☐ Exterior door ramps



## QUICK SHIP

### WALK-IN COOLERS & FREEZERS WITH MATCHING REFRIGERATION SYSTEMS

## SPECIFICATIONS

### 1. Quick Ship Walk-in Coolers or Freezers

#### A. General

Walk-ins under this program will be constructed of prefab, precision formed, modular panels designed for accurate, rapid field assembly and in compliance with the general construction as described in the *Master-Bilt Architectural Specifications and General Design Information* binder.

Walk-ins and refrigeration systems under this program will be available for shipment within five (5) working days of received order.

#### B. Insulation

Insulation will be 4" thick rigid urethane, pour-type, foamed-in-place.

#### C. Heights

Walk-in coolers, freezers or combinations will be available in 7'6" and 8'6" heights for with-floor applications as well as with-floor/less-floor combinations. Less-floor applications will be available in 7'2" and 8'2" heights. Freezers are available in with-floor models only.

#### D. Metal Finishes

Interior and exterior wall and roof finish of walk-in coolers and freezers under this program is 26 gauge acrylic coated stucco galvanized steel. Floor interior finish will be .080 textured aluminum. Floor panels will be designed to support an evenly distributed load of 700 lbs. per square foot loading (stationary load).

#### E. Ratings and Listings

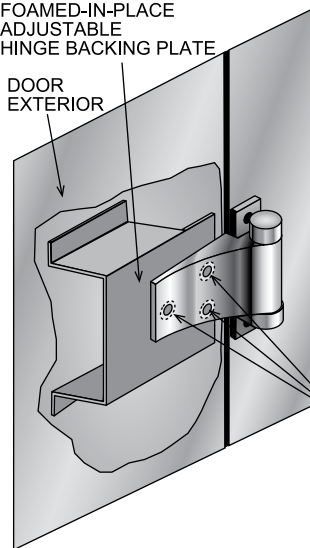
Walk-ins under this program have been independently tested:

- Structural Strength
- A.S.T.M. E-84-94, D-1929-91a, D-482-91, D1622-93
- U.L. and C-U.L. listed doors
- N.S.F. Listed
- N.Y.C. Approval #59-85
- City of Los Angeles RR 25169
- State of Oregon (consult factory)
- City of Houston Approval
- State of Wisconsin Approval
- State of California Bureau of Home Furnishings and Thermal Insulation Manufacturer Approval
- Type I Fabricator's License Approval
- State of Florida Approval
- Toxicity Evaluated
- Fully compliant with all Federal EISA requirements effective January 1, 2009

**Reports available from factory on request.**

FOAMED-IN-PLACE  
ADJUSTABLE  
HINGE BACKING PLATE

DOOR  
EXTERIOR



*Master-Bilt's unique fully adjustable hinge backing plate ensures a proper fit of the door during installation and also allows for any necessary future adjustments without removal of the door or frame.*

LOOSENING HINGE BOLTS  
ALLOWS ADJUSTMENT OF  
PLATE 3/8" IN ANY DIRECTION

#### F. Entrance Door

Stock walk-ins will be complete with one (1) each infitting (flush-mount) self-closing entrance door. Door dimensions will be 36" x 78".

Entrance door to include:

- Two (2) spring loaded cam-lift hinges
- Hydraulic door closure
- Deadbolt-locking handle
- Pre-wired compact fluorescent vapor-proof light fixture
- Inside safety release
- Mounted dial thermometer
- Magnetic gaskets along the top and both sides
- An adjustable double vinyl wiper gasket along bottom
- Drip guard over door in outdoor models

In addition, the door will contain adjustable hinge backing plates for each hinge. These plates will provide for in-field adjustment of door hinges without removal of the hinges or door from its frame.

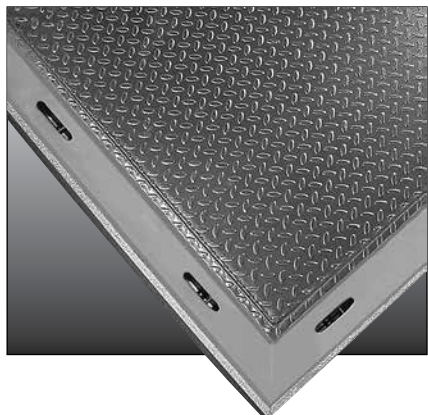
On all walk-in freezers, the infitting door jamb will be provided with a thermostatically-controlled warmer cable around the entire perimeter of the opening.

The door will be available either left hinged or right hinged (specify when ordering).

These doors will be mounted in a 46" wide door frame and will be interchangeable with any 46" wide wall panel, thereby allowing placement to fit almost any job-site requirement.

**NOTE: Freezer door frame must include one (1) each heated pressure relief port, factory mounted.**

Master-Bilt's standard floor finish is an **NSF listed** .080 inch aluminum which is **textured** for added safety. Floors are also coved to meet sanitation guidelines.



## 2. Remote Refrigeration Systems

### A. General

Remote refrigeration systems available for this program are limited to the Master-Bilt M-Series condensing units and evaporator coils on pp. 4-5 only. Condensing units are factory pre-wired and pre-assembled.

All units are provided with matching evaporator coils. Remote 2 H.P. through 6 H.P. units are available with either one (1) or two (2) matching evaporator coils.

### B. Voltage

Remote 1/2 and 3/4 H.P. units are available in 230 volt, 60 cycle, one phase only. Units ranging from 1 to 4 H.P. are available in 230 volt, 60 cycle, one phase or 208/220 volt, 60 cycle, three phase. Five and six H.P. units are available in 208/220 volt, 60 cycle, three phase only.

### C. Weather Package Kits

Remote condensing units under this program will be provided with weather kits containing a weather hood with unit base and a low ambient kit.

## 3. Packaged Refrigeration Systems

PRS-2 series refrigeration systems consist of a condensing unit and evaporator coil fully assembled inside a mill finish aluminum housing. Each system will be provided wired, piped, evacuated, optimally charged and run tested. All models will be ready to mount on top of a Master-Bilt walk-in cooler or freezer. PRS-2 systems may be specified for compartments 13'6" long and under.

Some indoor models will be provided with power cord for direct plug in to receptacle. Indoor models will also be supplied with a condensate evaporator pan. Additionally, systems will contain a factory mounted diffuser with trim pieces provided loose for finishing box opening on inside. The evaporator grille is designed to mount flush or recessed within a 4" thick ceiling panel.

Systems for medium temperature applications are air defrost. Low temperature models will feature electric defrost.

All units will contain R-404A refrigerant and will be designed to operate in ambient temperatures up to 100°F. Systems for outdoor walk-ins will also contain a crankcase heater, drainline heater, head master and a weather hood.

Standard warranty includes 18 months limited parts and labor and extended four year compressor warranty.

A complete list of agency listings and approvals is available from our factory.

## 4. Warranty

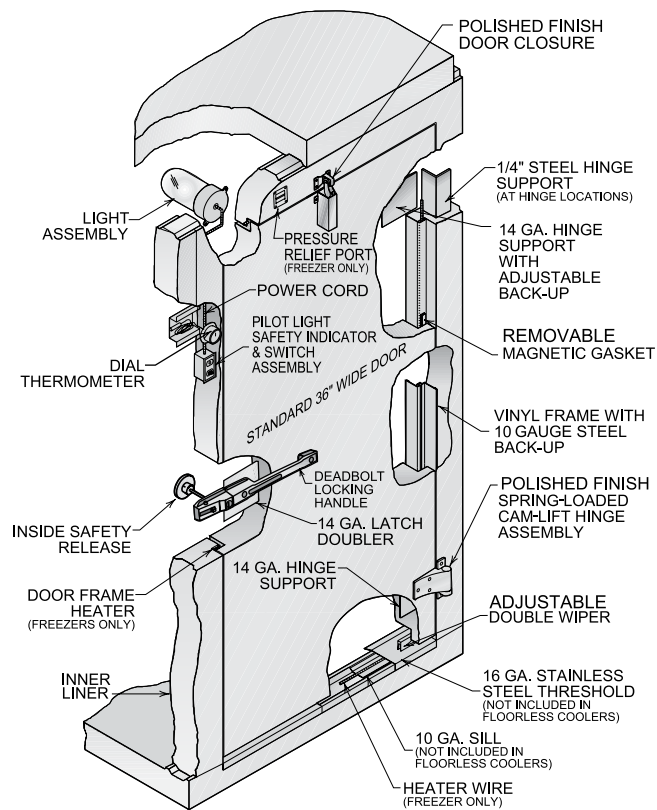
Parts and labor on the walk-ins are covered for one year with an extended four year coverage on refrigeration system compressor. Panels are covered for 15 years.

## 5. Exclusion

Any deviation from these specifications and listed walk-in sizes does not qualify for this program, and is subject to Master-Bilt standard lead time.

Please consult factory for lead times on other walk-in sizes or specifications.

Master-Bilt reserves the right to discontinue this program without notice. All specifications are subject to change without notice.



The standard V-Series entry door is 36"W x 78"H.

**QUICK SHIP**

WALK-IN COOLERS &amp; FREEZERS WITH MATCHING REFRIGERATION SYSTEMS

**REMOTE REFRIGERATION SYSTEM SPECIFICATIONS**

## Medium Temp R-404A Condensing Units

COND. UNIT MODEL*	H.P.	COMPRESSOR MODEL	BTUH @ 25°F SUCTION TEMP. 90°F AMBIENT	UNIT CONNECTION SIZES		BASE SIZE†	RECEIVER PUMP DOWN CAP. @ 90%	SHIP WT. (LB/KG)	MCA††	MOP††	RLA††	LRA††
				LIQUID	SUCTION							
HERMETIC												
MHHZ0071B	0.5	RST45C1E-CAV	6,454	3/8	5/8	M1	7.7	230/105	13	15	5.1	26.5
MHHZ0081B	0.75	RST55C1E-CAV	7,147	3/8	5/8	M1	7.7	240/109	13	15	6.8	33.7
MHHZ0111B	1	RS70C1E-PFV	9,080	3/8	7/8	M1	7.7	250/114	20	20	7	34.2
MHHZ0111C	1	RS70C1E-TFC	9,080	1/2	5/8	M1	7.7	250/114	19	20	4.7	31
MHHZ0171B	1.5	CS10K6E-PFV	14,485	1/2	7/8	M2	11.4	360/164	20	30	10.9	56
MHHZ0171C	1.5	CS10K6E-TF5	14,326	1/2	7/8	M2	11.4	360/164	20	20	7.5	51
MHHZ0191B	2	CS12K6E-PFV	16,403	1/2	7/8	M2	11.4	360/164	20	30	10.9	56
MHHZ0191C	2	CS12K6E-TF5	16,248	1/2	7/8	M2	11.4	360/164	20	20	7.5	51
MHHZ0221B	2.5	CS14K6E-PFV	18,310	1/2	1 1/8	M2	11.4	360/164	25	30	12.4	61
MHHZ0221C	2.5	CS14K6E-TF5	18,085	1/2	1 1/8	M2	11.4	360/164	25	25	9.1	55
MHHZ0251B	2.75	CS16K6E-PFV	20,188	1/2	1 1/8	M2	11.4	360/164	25	30	15.5	73
MHHZ0251C	2.75	CS16K6E-TF5	20,009	1/2	7/8	M2	11.4	360/164	25	25	9.5	66

## Low Temp R-404A Condensing Units

COND. UNIT MODEL*	H.P.	COMPRESSOR MODEL	BTUH @ -20°F SUCTION TEMP. 90°F AMBIENT	UNIT CONNECTION SIZES		BASE SIZE¹	RECEIVER PUMP DOWN CAP. @ 90%	SHIP WT. (LB/KG)	MCA††	MOP††	RLA††	LRA††
				LIQUID	SUCTION							
SEMI-HERMETIC												
MCLZ0141B	3	LAHB-032E-CAB	13,799	1/2	1 1/8	M3	11.4	500/227	28	40	16.7	105
MCLZ0141C	3	LAHA-032E-TAC	13,903	1/2	1 1/8	M3	11.4	500/227	26	35	12.8	112
HERMETIC												
MHLZ0051B	1	CF04K6E-PFV	3,945	3/8	7/8	M1	7.7	240/109	16	25	9.6	59
MHLZ0051C	1	CF04K6E-TF5	3,769	3/8	7/8	M1	7.7	240/109	13	15	6.4	52
MHLZ0071B	1.5	CF06K6E-PFV	5,938	3/8	7/8	M1	7.7	250/114	18	30	11.4	59.2
MHLZ0071C	1.5	CF06K6E-TF5	5,722	3/8	7/8	M1	7.7	250/114	13	20	7	52
MHLZ0091B	2	CF09K6E-PFV	8,060	1/2	7/8	M2	11.4	260/118	26	40	16.3	87
MHLZ0091C	2	CF09K6E-TF5	8,060	1/2	7/8	M2	11.4	245/111	19	25	9.9	65.1
MHLZ0121B	3	CF12K6E-PFV	11,559	1/2	1 1/8	M2	11.4	260/118	30	45	19	105
MHLZ0121C	3	CF12K6E-TF5	11,596	1/2	1 1/8	M2	11.4	260/118	21	30	11.9	85
DISCUS												
MDLZ0331C	6	3DA3A060E-TFC	32,417	5/8	1 3/8	M5	22.1	560/255	50	70	30.3	150
SCROLL												
MSLZ0151B	4	ZF13K4E-PFV	14,994	1/2	7/8	M3	11.4	105/230	42.6	60	26.8	129
MSLZ0151C	4	ZF13K4E-TF5	14,994	1/2	7/8	M3	11.4	105/230	31.75	40	15	99
MSLZ0181C	5	ZF15K4E-TF5	18,945	1/2	1 1/8	M3	15.2	240/109	36	55	21.4	123
MSLZ0221C	6	ZF18K4E-TF5	23,100	1/2	1 1/8	M5	22.1	112/250	41	60	23.9	156

**NOTES:**

- 404A compressors are shipped with P.O.E. oil.
- All "M" units include low ambient kit (crankcase heater, head pressure control valve) as standard feature.

**\*VOLTAGE KEY:**

"B" suffix = 208-230 or 230 volt, 60 cycle, one phase

"C" suffix = 200-230 or 208-230 volt, 60 cycle, three phase

†See p. 6 for unit base drawings.

††Electrical ratings for condensing unit only. See National Electrical Code if units are combined on a single circuit.

## REMOTE SYSTEM EVAPORATOR COIL SPECIFICATIONS

### Medium Temp

EVAPORATOR MODEL*	UNIT PART NO.	BTUH @ 25°F SUCTION TEMP.	NO. FANS	DIMENSIONS			SHIP WT. (LB/KG)	FAN AMPS
				L	W	H		
E1HZ0052A	SA18-53BAE	5,300	1	28	15	16	46/20	0.9
E1HZ0065A	SA18-66BA	6,600	1	28	15	16	50/23	0.9
E1HZ0070A	SA28-76BA	7,600	2	42	15	16	64/29	1.8
E1HZ0090A	SA28-97BA	9,700	2	42	15	16	69/31	1.8
E1HZ0130A	SA28-134BA	13,400	2	46	15	16	77/35	1.8
E1HZ0156A	SA38-160BA	16,000	3	64	15	16	110/50	2.7

### Low Temp

EVAPORATOR MODEL*	UNIT PART NO.	BTUH @ 25°F SUCTION TEMP.	NO. FANS	DIMENSIONS			SHIP WT. (LB/KG)	FAN AMPS	DEFROST AMPS
				L	W	H			
E1LZ0040B	SE16-41BD	4,100	1	28	15	16	44/20	0.45	4.4
E1LZ0065B	SE26-60BD	6,000	2	42	15	16	61/28	0.9	7
E1LZ0090B	SE26-92BD	9,200	2	46	15	16	74/34	0.9	8.7
E1LZ0120B	SE36-120BD	12,000	3	64	15	16	105/48	1.35	13
E1LZ0141B	SE36-140BD	14,000	3	64	15	16	115/52	1.35	13
E1LZ0160B	SE46-164BD	16,000	4	82	15	16	140/64	1.8	17.4
E1LZ0180B	SE46-185BD	18,500	4	82	15	16	155/70	1.8	17.4
E1LZ0200B	SE56-210BD	21,000	5	100	15	16	225/102	2.25	21.8

#### NOTES:

- Medium temp evaporator coils based on 12° T.D. Low temp coils based on 10° T.D.

#### • VOLTAGE KEY:

"A" suffix = 115 volt, 60 cycle, one phase

"B" suffix = 208-230 volt, 60 cycle, one phase

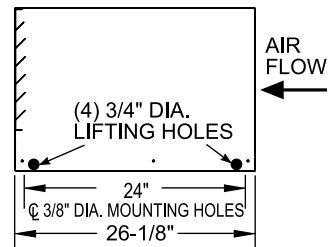
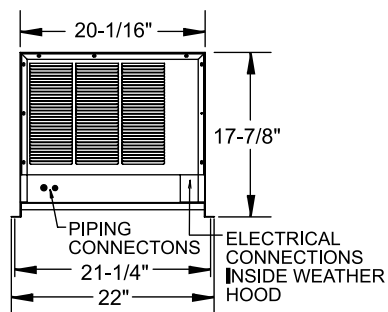


**QUICK SHIP**

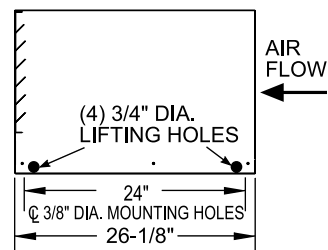
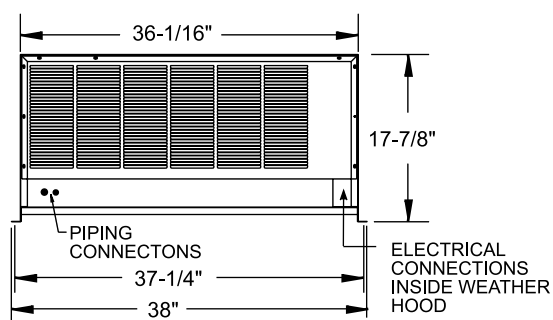
WALK-IN COOLERS & FREEZERS WITH MATCHING REFRIGERATION SYSTEMS

## REMOTE CONDENSING UNIT BASE SPECIFICATIONS

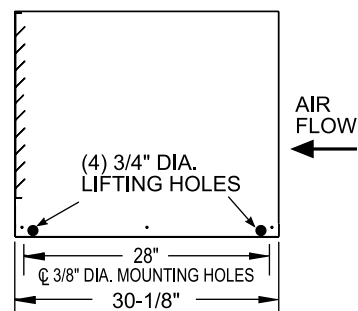
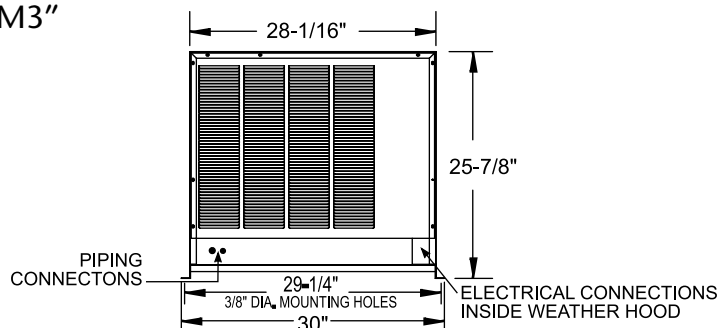
Base "M1"



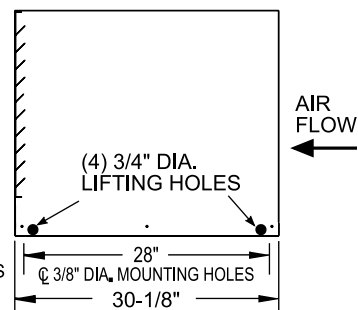
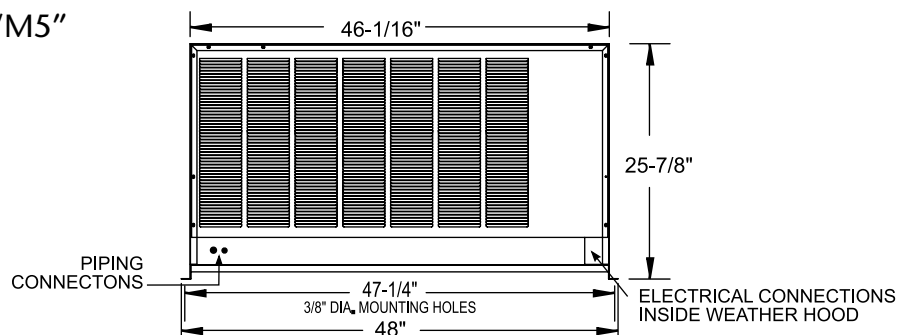
Base "M2"



Base "M3"



Base "M5"



## PACKAGED REFRIGERATION SYSTEM SPECIFICATIONS

PRS-2 systems may be specified for compartments 13'6" long and under.

PRS-2 MODEL*	BTUH @ 90°F -10°F BOX TEMP	BTUH @ 90°F 35°F BOX TEMP	REFG. TYPE	DIMENSIONS SEE FIGURE... (P. 8)	ELECTRICAL DATA							SHIP WT. LB/KG
					HP	DEFROST AMPS	COMPRESSOR RLA AMPS	MCA	MOP	VOLTAGE	NEMA PLUG	
CEILING MOUNT COOLER SYSTEMS												
PHHZ0050A	N/A	5067	R-404A	NS	1/2	N/A	10.1	14.2	20	115/60/1	5-20P	230/105
PHHZ0050AT	N/A	5067	R-404A	NS	1/2	N/A	10.1	14.2	20	115/60/1	N/A	275/125
PHHZ0070B	N/A	6966	R-404A	NM	3/4	N/A	7.7	10.8	15	208-230/60/1	6-20P	320/145
PHHZ0070BT	N/A	6966	R-404A	NM	3/4	N/A	7.7	10.8	15	208-230/60/1	N/A	360/164
PHHZ0100B	N/A	9639	R-404A	NL	1	N/A	11.0	16.7	20	208-230/60/1	N/A	410/186
PHHZ0100BT	N/A	9639	R-404A	NL	1	N/A	11.0	16.7	20	208-230/60/1	N/A	480/218
CEILING MOUNT FREEZER SYSTEMS												
PHXZ0070B	3700	N/A	R-404A	NM	3/4	N/A	7.7	10.8	15	208-230/60/1	6-20P	280/127
PHXZ0070BT	3700	N/A	R-404A	NM	3/4	7.2	7.7	10.8	15	208-230/60/1	N/A	310/141
PHXZ0100B	4182	N/A	R-404A	NM	1	N/A	9.6	13.4	20	208-230/60/1	N/A	265/120
PHXZ0100BT	4850	N/A	R-404A	NM	1	6.7	9.6	13.4	20	208-230/60/1	N/A	410/186
PHXZ0125B	5090	N/A	R-404A	NL	1 1/4	N/A	8.4	11.7	15	208-230/60/1	N/A	465/211
PHXZ0125BT	5090	N/A	R-404A	NL	1 1/4	8.8	8.4	11.7	15	208-230/60/1	N/A	510/232
PHXZ0150B	6060	N/A	R-404A	NL	1 1/2	12.2	11.4	17.2	25	208-230/60/1	6-20P	525/239
PHXZ0150BT	6060	N/A	R-404A	NL	1 1/2	10.9	11.4	17.2	25	208-230/60/1	N/A	565/257
PHXZ0200B	6510	N/A	R-404A	NL	2	10.2	11.4	16.6	25	208-230/60/1	6-20P	525/239
PHXZ0200BT	6510	N/A	R-404A	NL	2	8.5	11.4	16.6	25	208-230/60/1	N/A	565/257
PHXZ0201B	7916	N/A	R-404A	NL	2	11.4	11.2	18	20	208-230/60/1	N/A	611/278
PHXZ0201BT	7916	N/A	R-404A	NL	2	10.3	11.0	17	20	208-230/60/1	N/A	691/314

\*Outdoor models denoted with a "T" suffix.

PRS-2 refrigeration is sized for holding duty only. If the ambient is higher or pull down capacity is required, a regular (non-quick ship) quote will be needed.



**QUICK SHIP**

WALK-IN COOLERS & FREEZERS WITH MATCHING REFRIGERATION SYSTEMS

## PACKAGED REFRIGERATION SYSTEM BASE SPECIFICATIONS

Figure NS

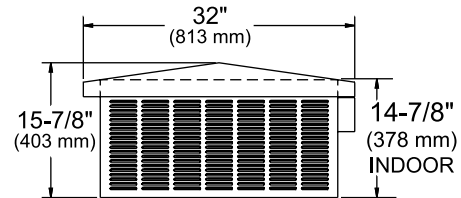
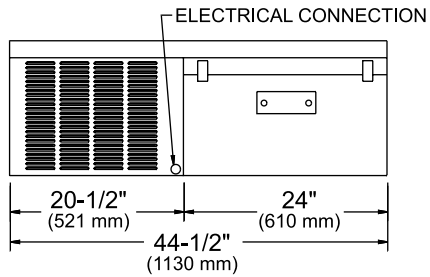


Figure NM

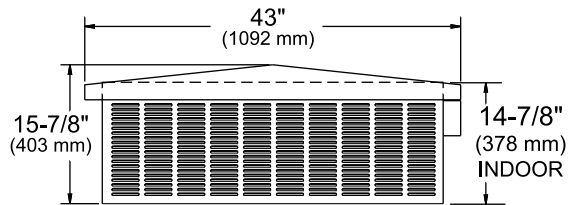
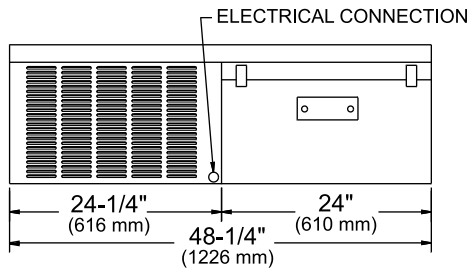
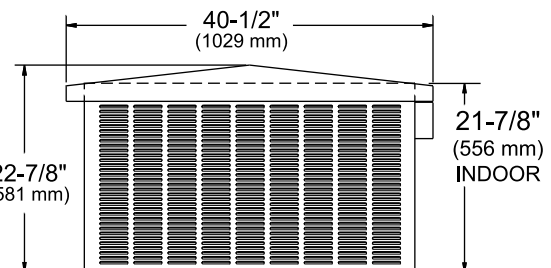
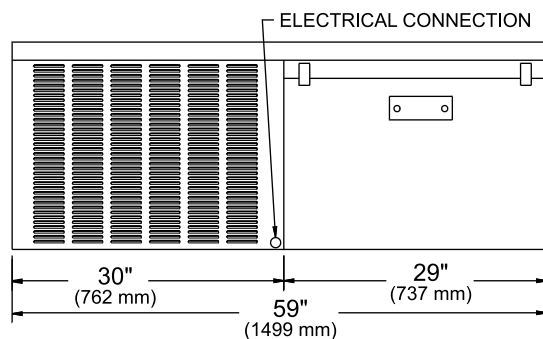


Figure NL



**Consult Factory For Agency Listings**

**MASTER-BILT**  
Refrigeration Solutions



908 Highway 15 North • New Albany, MS 38652

PHONE: 800-647-1284 or 662-534-9061 • FAX: 800-232-3966 or 662-534-6049 • [www.master-bilt.com](http://www.master-bilt.com)